





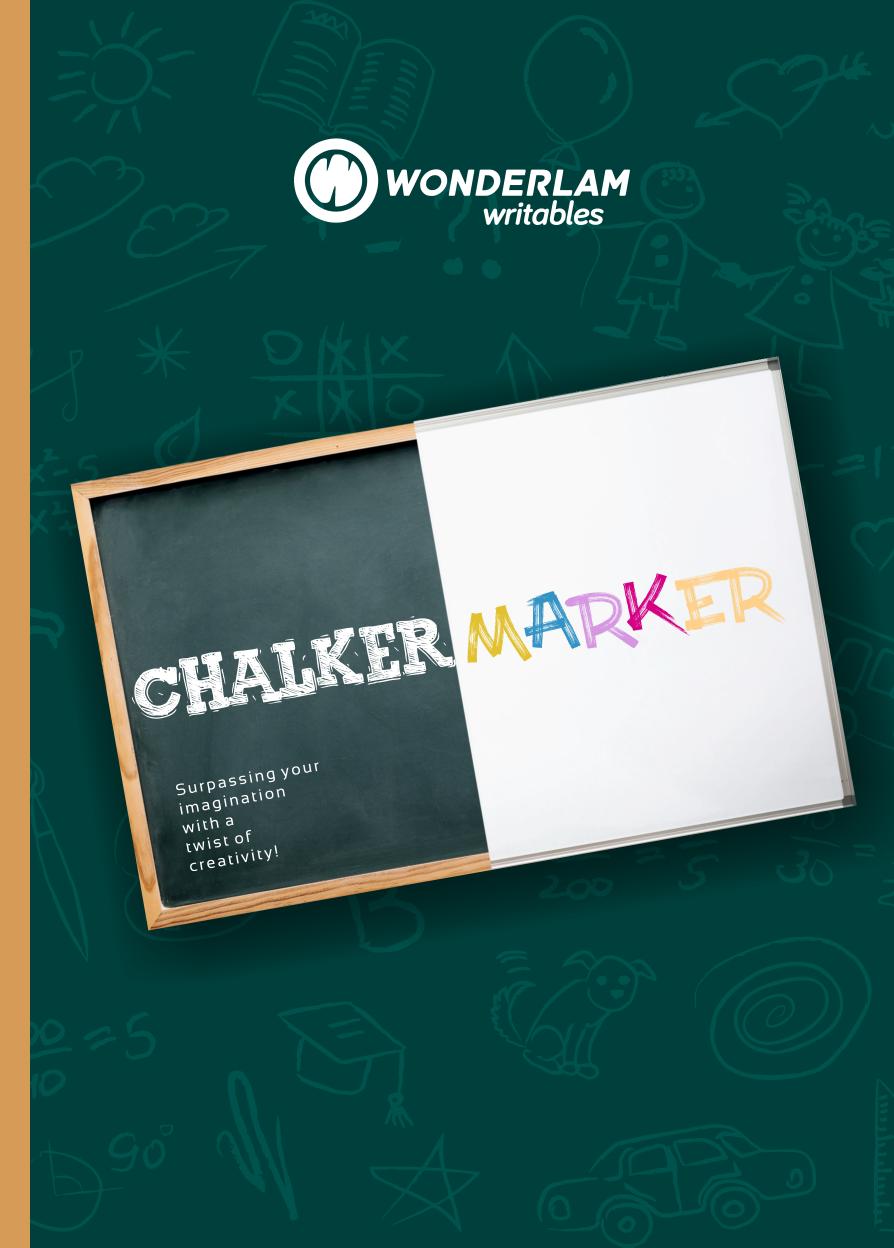
WONDER INDUSTRIES PVT. LTD.

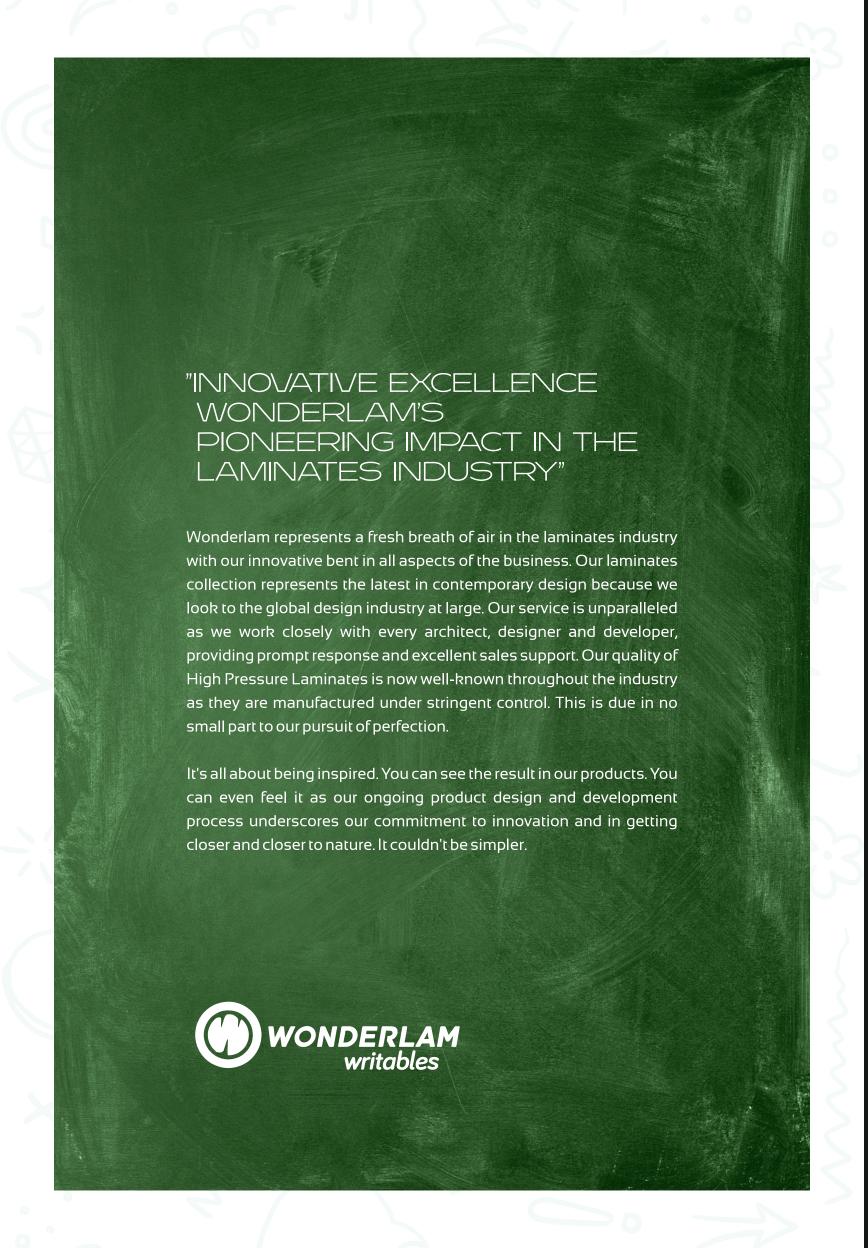
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MARKER



		1	75X100M	M

6000-MKG | WHITE CHECKERED



75X100MM

1000-MKG | NATURAL WHITE



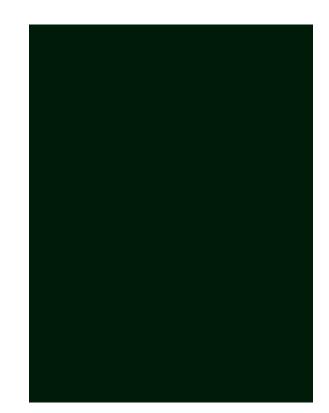
1005-MKG | WHITE











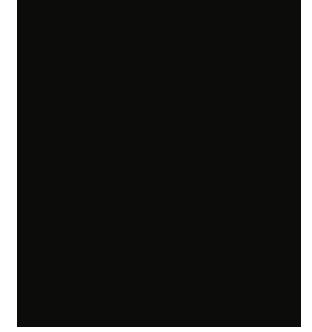
1037-CHP | GREEN+ ★











1099-CHP | BLACK+ ★





PRODUCT TECHNICAL SPECIFICATIONS

High Pressure Decorative Laminates

Test Methods as per IS 2046 : 1995

Sr	Properties	Unit	Specified Value	Wandarlam Tast Pasult
No.	rroperties	Unit	Specified value	Wonderlam Test Result
	Nominal Thickness	mm	1.00	
01	Classification		HGS (Horizontal General Purpose Standard)	
02	Thickness	mm	1.00 ± 0.10	Complies
03	Length & Width of Panel	mm	+10/-00 mm	Complies
04	Straightness of Edges	mm/m	1.50 (max.)	Complies
05	Squareness	mm/m	1.50 (max.)	Complies
06	Resistance to Surface Wear	Revolution	350 (min.)	>350
07	Resistance to Immersion in Boiling Water			
	a. Mass Increase	%	10.00 (max.)	7.20
	b. Thickness	%	11.85 (max.)	8.50
	c. Appearance	Grade	Not worse than 4	4
08	Resistance to Dry Heat at 180° C			
	a. Gloss Finish	Grade	Not worse than 3	3
	b. Other Finish	Grade	Not worse than 4	4
09	Dimensional Stability at Elevated Temperature			
	a. Longitudinal	%	0.55 (max.)	0.45
	b. Transverse	%	1.05 (max.)	0.85
10	Dimensional Stability at 20°c Temperature			
	a. Longitudinal	%	0.38 (max.)	0.29
	b. Transverse	%	0.60 (max.)	0.51
11	Resistance to Impact by Small Diameter Ball			
	a. Spring Force	N	20 (min.)	25
12	Resistance to Cracking (thin laminates)	Grade	Not worse than 4	4
13	Resistance to Scratching	N	2.0 (min.)	2.4
14	Resistance to Staining			
	a. Group 1 & 2	Grade	5	5
	b. Group 3 & 4	Grade	4	4
15	Resistance to Colour Change in Xenon Arc Lamp (In Exterier Grade HPDL Only)	Grade	Not worse than 6	6
16	Resistance to Cigarette Burns	Grade	Not worse than 3	4
17	Resistance to Steam	Grade	Not worse than 4	5

Note: Whereas Wonderlam products are manufactured thoroughly to standards, the nature of the application procedure is beyond our control. The value given above are the best of knowledge but without liability/warranty, expressed or implied.